

Work Order ID 53383

November 3, 2009 8:57:59 AM



Page 1

Item ID: D3935-3

Accept



Setup Start



Revision ID: B

Stop



Item Name: Pylon Wall Protector, LH

Start Date: 03/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

BL

Date: *09-11-3*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3935	B								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3935

Dwg Rev: *B*

Prog Rev: *B*

2- Deburr if necessary

18 9-11-16

EP 09/11/16

(7)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

18 9-11-16

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Item ID: D3935-3

Accept



Setup Start



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Item Name: Pylon Wall Protector, LH

Start Date: 03/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	2) Sordulic						
130 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00				9/11/16		20 SP	
140 QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00							09/11/17

mf 09-11-17

Picklist Print

November 3, 2009 8:58:05 AM

Page 1

Work Order ID: 53383

Parent Item: D3935-3RevB-PRELIM

Parent Item Name: Pylon Wall Protector, LH

Start Date: 03/11/2009

Required Date: 09/11/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,679.432	17.9627			
GE PLASTICS LEXAN SHEET												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

2679.432398

103106

7.8

105330

54

109455

46.695

111710

329.893632

112585

2241.04377

112585

B9-11-16

DART AEROSPACE LTD		Work Order:	53383
Description: PYLON WALL PROTECTOR LH		Part Number:	D3935-3
Inspection Dwg: D3935-3 Rev: B		Page 1 of 1	

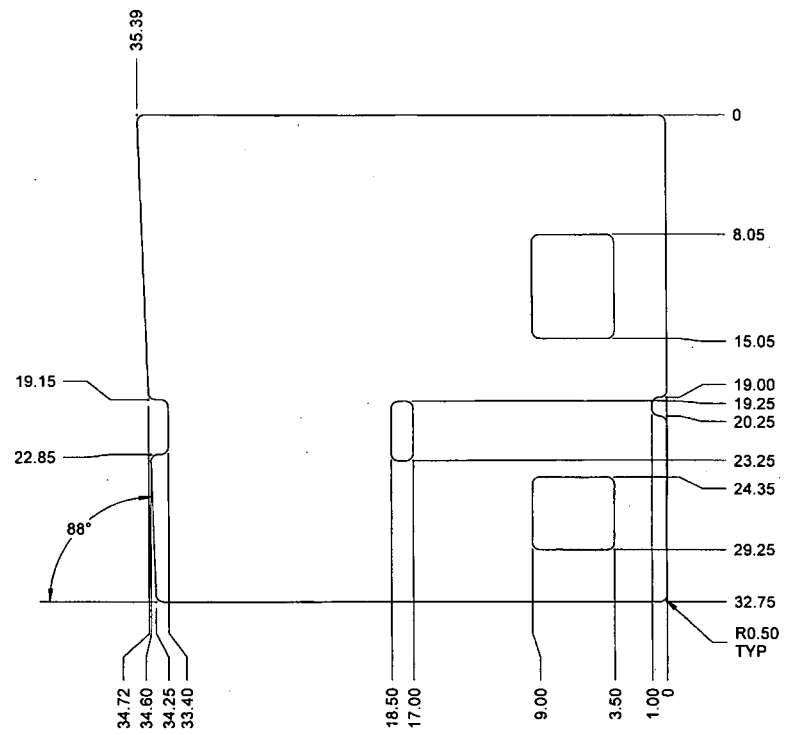
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.68	±.030	5.68	X			
12.68	±.030	12.68	X			
18.75	±.030	18.75	X			
19.00	±.030	19.00	X			
20.25	±.030	20.25	X			
22.75	±.030	22.75	X			
23.73	±.030	23.73	X			
28.63	±.030	28.625	X			
32.75	±.030	32.75	X			
1.00	±.030	1.00	X			
3.50	±.030	3.50	X			
9.00	±.030	9.00	X			
17.00	±.030	17.00	X			
18.50	±.030	18.50	X			
33.40	±.030	33.40	X			
34.25	±.030	34.25	X			
34.60	±.030	34.60	X			
34.72	±.030	34.72	X			
22.85	±.030	22.85	X			
19.15	±.030	19.15	X			
.125	±.010	.132	X			
35.34	±.030	35.380	X			

Measured by:	JB	Audited by:	J	Prototype Approval:	N/A
Date:	9-11-11	Date:	07/11/16	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



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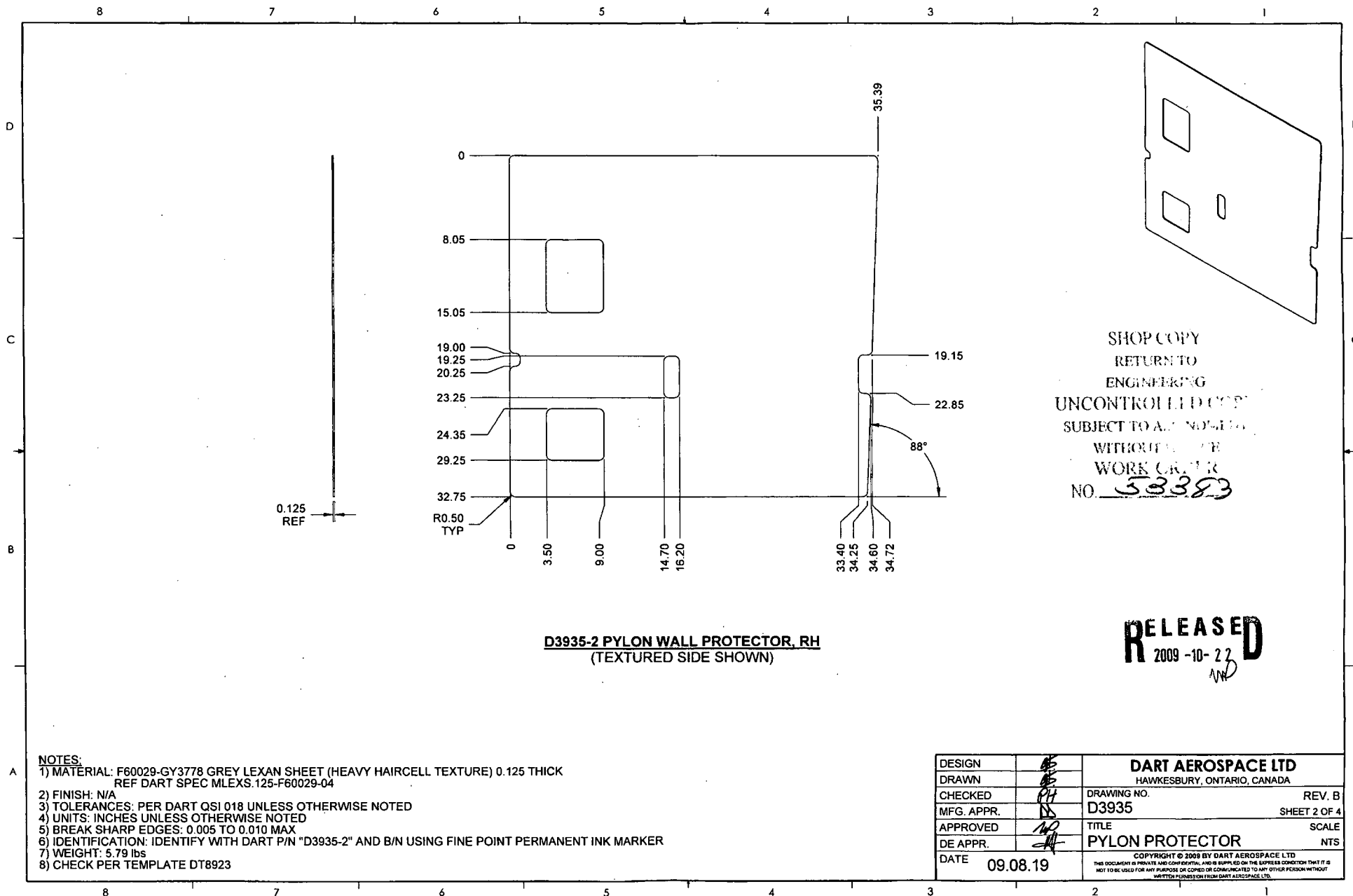
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WHD

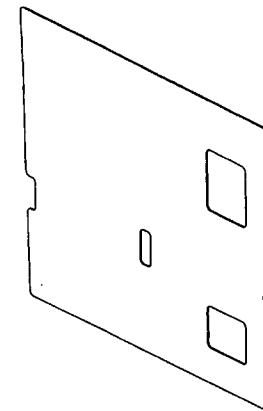
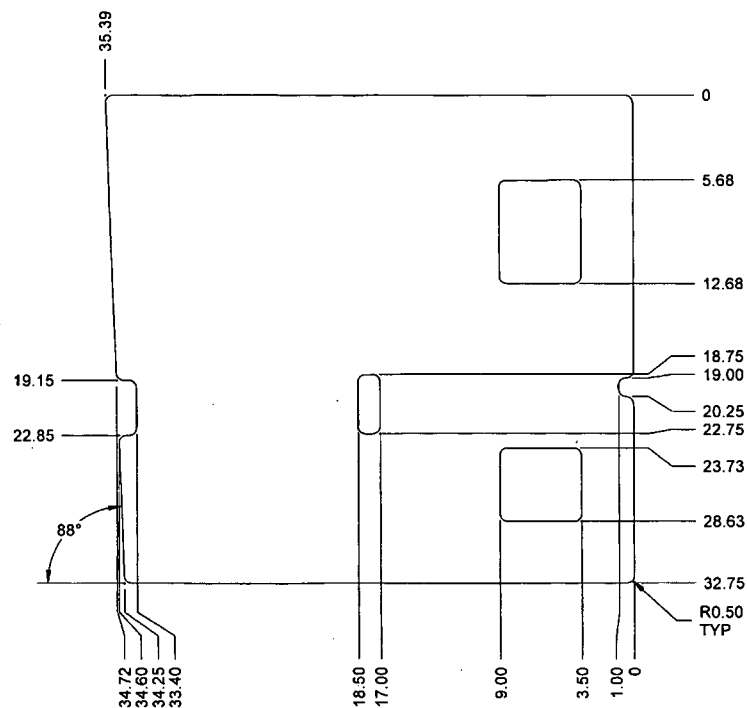
D3935-1 PYLON WALL PROTECTOR, LH
 (TEXTURED SIDE SHOWN)

- NOTES:**
- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
 REF DART SPEC MLEXS.125-F60029-04
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 5.79 lbs
 - 8) CHECK PER TEMPLATE DT8922

B	ADD-3, -4 (SHEET 3, 4)	HS	09.08.19
A	NEW ISSUE	HS	09.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>HS</i>		
DRAWN	<i>HS</i>		
CHECKED	<i>PH</i>		
MFG. APPR.	<i>HS</i>		
APPROVED	<i>WHD</i>		
DE APPR.	<i>WHD</i>		
DATE	09.08.19		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3935	REV. B SHEET 1 OF 4
TITLE PYLON PROTECTOR	SCALE NTS
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WORK ORDER NO. 53383

D3935-3 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

RELEASED
2009-10-22
JW

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT9527

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED			DRAWING NO.	REV. B
MFG. APPR.			D3935	SHEET 3 OF 4
APPROVED			TITLE	SCALE
DE APPR.			PYLON PROTECTOR	NTS
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